The user-friendly Siemens 808D CNC system offers everything you need to fit the high demands of contemporary punching by offering a wide-variety of punching solutions. The high speed control, fast processing and intuitive user interface result in an innovative system capable of handling simple and complex tasks alike. From the initial idea to the production of individual parts, the Siemens 808D CNC system is your ideal partner.

- Touch-screen 15”
- Customizable interface
- CAM with graphic interface grafica on the machine
- Value for money
- Saving standard tools cost of 30%
- Entry level machine
- Multi-tools 5-10 stations
- The quickest tool change on the market
- Auto-index punching unit
- Multi-tools with Auto-index tools
- Machine functions to realize embossments, tapping, bending and high speed forming
- FANUC numerical control with 2 years of warranty
- Integrated punches guide

**SERVO-ELECTRIC PUNCHING UNIT**

Motor Brushless FANUC

Stroke, speed, acceleration and penetration of the tool fully programmable

Absence of hydraulic oil

Soft Punch functions for noise reduction working high thickness

30 Tons

380 strokes/min & step 25.4 mm
**Integrated auto-index system**
- Rotate all tools (standard, special) from 0° to 360°
- Complex nesting realization
- Cost reduction for tool investment minimum step programmable 0.01°

**Horizontal tool change system**
- All auto-index stations
- Flexible configuration
- Setup time extremely reduced 18 auto-index tools

**Standard tooling**
- Machine tooling with TRUMPF Style or TECHNOLOGY Style tools
- Multi-tool with 5-10 stations saving -30%*

**“C” FRAME**
- Access to the machine on 3 sides
- Processing of metal sheet format bigger than Y stroke

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**SPECIFICATIONS**

<table>
<thead>
<tr>
<th></th>
<th>UM</th>
<th>EASY-FAB P25</th>
<th>EASY-FAB P40</th>
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<tbody>
<tr>
<td>Max. punching force</td>
<td>KN</td>
<td>300</td>
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<tr>
<td>Maximum thickness</td>
<td>mm</td>
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<td>6</td>
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<tr>
<td>Work size (without reposition)</td>
<td>mm</td>
<td>1250×1750</td>
<td>1250×2500</td>
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<td>Work size (with reposition)</td>
<td>mm</td>
<td>1250×3500</td>
<td>1500×5000</td>
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<tr>
<td>Maximum weight of material</td>
<td>kg</td>
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<tr>
<td>Position Accuracy</td>
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<td>Tool change time with operators</td>
<td>sec</td>
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<tr>
<td>Tool change time with operator</td>
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<td>FANUC 31 IPB</td>
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<tr>
<td>Mail motor</td>
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